

## 2016 Lazare Vineyard Cabernet Sauvignon

Harvest date: 10-11-16

Fermentation: 100% destemmed, punchdowns 1 to 2 times per day

Aging: 16 months in 33% new French oak

Bottling date: 2-13-18

Alcohol: 14.3%

Production: 95 cases

Sandler's second ever Lazare Vineyard Cabernet Sauvignon comes from a two-acre site in the Oak Knoll District of Napa Valley. Amanda Lazare meticulously oversees every aspect of the vineyard, from budbreak through pruning. It is her dedication to growing the best fruit she can that makes this a special place for Cabernet.

The 2016 Lazare Cabernet is similar to the 2015 in its fruit profile, but has less mint in the nose and more acidity on the palate. It may require more time in the cellar than the 2015 did, so the anticipated maturity is between 2019-2028.

